

Abstract

In an electric-motor drive device for auxiliary devices in motor vehicles, such as sliding roofs, window controls, windshield wipers, and the like, having a gear housing and a cup-shaped motor housing that is slipped with its opening edge onto the gear housing and fixed thereon, to reduce manufacturing costs and the requisite installation space and improve force introduction from the motor housing to the gear housing, the motor housing, in its slip-on region, is roller-burnished into the gear housing.

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In an electric-motor drive device for auxiliary devices in motor vehicles, such as sliding roofs, window controls, windshield wipers, and the like, having a gear housing (17) and a cup-shaped motor housing (13) that is slipped with its opening edge (131) onto the gear housing (17) and fixed thereon, to reduce manufacturing costs and the requisite installation space and improve force introduction from the motor housing (13) to the gear housing (17), the motor housing (13), in its slip-on region, is roller-burnished into the gear housing (17) (Fig. 1).